

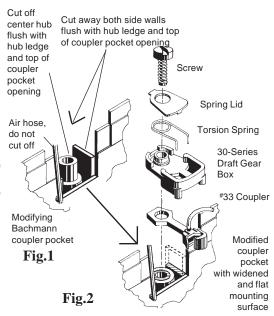
BACHMANN SPECTRUM

#33 COUPLER CONVERSION

(*38 FOR TIGHT RADIUS TRACK)

- 1. Remove both screws in the bottom of the chassis holding the body shell. Remove screws and couplers, discard couplers.
- 2. On the body shell coupler pockets, cut off center hub flush with hub ledge and bottom of coupler pocket protrusion. See Fig.1. Widen the opening coupler pocket opening by cutting off side walls of coupler pocket flush with hub ledge and top of coupler pocket opening. Do not cut off air hose. Do not cut or remove any part of the top edge of the coupler pocket opening.
- **3.** Assemble the coupler as shown in Fig.2, with the coupler on top and the Torsion Spring on the bottom and install coupler assembly without Lid. Secure with Bachmann screw or drill and tap a 2-56 mounting hole in the existing coupler mounting hole and use a 2-56 screw of appropriate length to secure coupler assembly.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

GE 44-TON SWITCHER



#33 (**#38**) Installation