

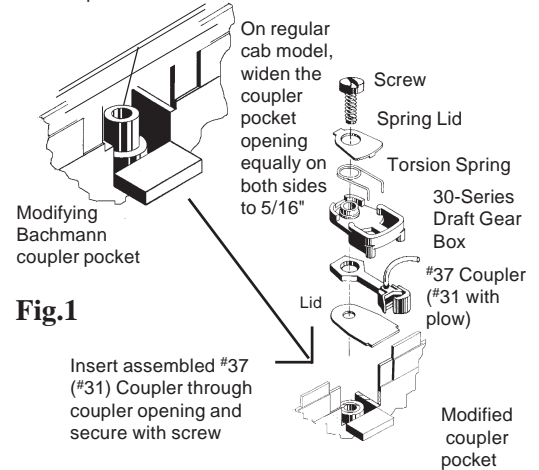
BACHMANN SPECTRUM

GE DASH 8-40C AND GE DASH 8-40CW WIDE CAB

#37 COUPLER CONVERSION (#31 WITH PLOW)

1. Remove the existing screw, coupler cover and coupler.
2. Cut off center hub flush with hub ledge and bottom of coupler pocket protrusion. See Fig.1 and 2. For the regular cab version you will have to widen the coupler pocket opening equally on both sides to fit the 30-Series Draft Gear Box (5/16").
3. Drill and tap a 2-56 mounting hole in the existing coupler mounting hole and use a 2-56 screw of appropriate length to secure coupler assembly.
4. Assemble the coupler as shown in Fig.2, with the Coupler on top and the Torsion Spring on the bottom. Insert #37 (#31) Coupler through the coupler opening and secure with 2-56 screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Cut off center hub flush with hub ledge and bottom of protrusion



#37 (#31 Plow) Installation

Fig.2