

BACHMANN SPECTRUM

SD-45

#33 COUPLER CONVERSION (#36 WITH PLOW)

Remove and discard the existing coupler, if installed.

Trim off the center post in the coupler pocket even with the surface of the upper lip. Tap the hole for a 2-56 screw.

Assemble the #33 Coupler according to its instructions with the spring side of the draft gear box on the top and the lid on the bottom of the coupler.

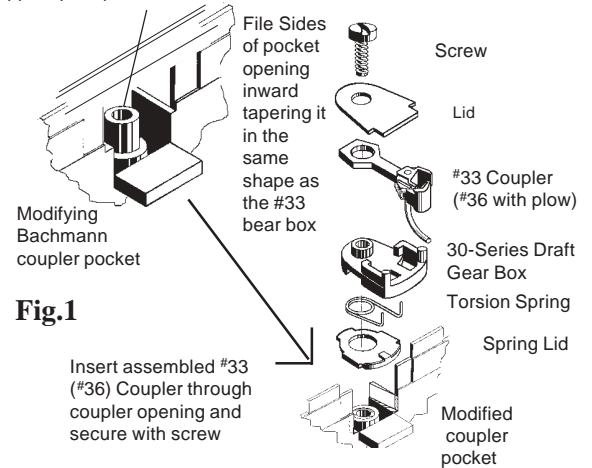
File the sides of the pocket opening angled inward tapering it the same general shape as the #33 draft gear box. File evenly on both sides until the assembled coupler slips over the hole without any binding.

Secure the coupler with a 1/4 inch 2-56 screw.

Use our #205 Coupler Height Gauge to check for correct coupler height. Check the coupler for proper function and clearance then make any necessary adjustments.

If you choose to use an after market snow plow then use the longer shanked #36 Coupler for the necessary clearance.

Trim off the center post even with the surface of upper lip. Tap hole for 2-56 screw.



#33 (#36 Plow) Installation

Fig.2