

BACHMANN

#37 TENDER MOUNTED COUPLER CONVERSION

- 1. Clear a 1/2" long by 3/8" wide coupler mounting pad on the centerline of the tender.
- **2.** Assemble the #37 Coupler and glue together with tiny drops of glue placed sparingly along seams only.
- **3.** After glue has dried, place #37 assembly flush with rear edge, exactly on tender centerline, and glue in place with a plastic compatible cement. To secure coupler with a 2-56 screw, drill and tap a 2-56 hole 1/4" from rear edge of tender and exactly on tender centerline. Secure Coupler with 1/4" long 2-56 screw.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

#37 Coupler, glue Draft
Gear Box together and
then glue coupler assembly
to tender floor on centerline

With a screw, drill and tap a 256 hole 1/4" from rear tender
edge and use a
1/4" long 2-56 screw

Tender floor

Fig.1

Shim if necessary

#37 Installation