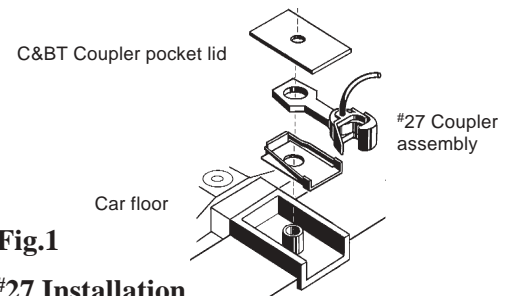


# C&BT

# AAR 40' BOXCAR

## #27 COUPLER CONVERSION

1. Remove the existing coupler assembly.
2. Install the #27 Coupler with Centering Spring on top as shown in Fig.1.
3. Use the C&BT coupler pocket lid to secure the coupler assembly. Glue sparingly with a plastic compatible cement along seams only.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

**#27 Installation**