

CON-COR

PS-1 BOX CAR

#27 COUPLER CONVERSION

1. Remove the trucks from the car. Remove the Con-Cor gear box and coupler assembly and discard. Be sure coupler mounting pad is clean and flat.
2. Assemble the #27 Coupler per instructions into a No.5® Draft Gear Box (included with all 20-Series Couplers). Glue lid and box together with a plastic compatible cement applied sparingly along seams only.
3. Install coupler assembly on center of coupler mounting pad flush with end of car and secure with plastic compatible cement.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

#27 Coupler installed in a No.5® Box with lid. Secure to car with plastic compatible cement

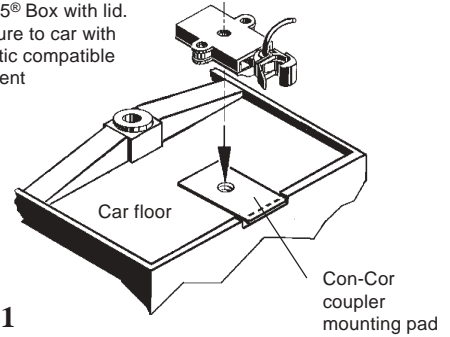


Fig.1
#27 Installation