

DIAMOND SCALE CONSTRUCTION

No.5® COUPLER CONVERSION

1. If assembled, remove existing couplers and provide a clean, flat and smooth coupler mounting pad on centerline of 3/8" wide centered and 1/2" long.
2. Assemble No.5® Coupler with spring on top. Glue lid to box using a small amount of plastic compatible cement along seams only. Place Coupler on car centerline and with top flange flush with end of car. Secure coupler assembly to car floor with small wood screw.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

WOOD CHIP CAR

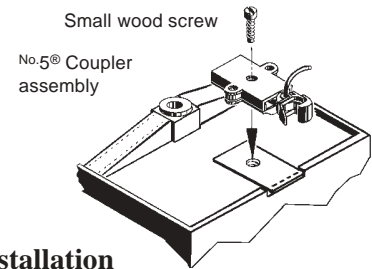


Fig.1

No.5® Installation