

E & B VALLEY

MILL GONDOLA 65'

No.5® COUPLER CONVERSION

1. Remove the underframe.
2. Insert Coupler with Centering Spring on top into coupler box. Glue lid on box using a small amount of plastic compatible cement along seams only.
3. Place a single .015" thick spacer washer (Kadee® #208) between top of each truck and bottom of underframe bolster to raise coupler height slightly.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

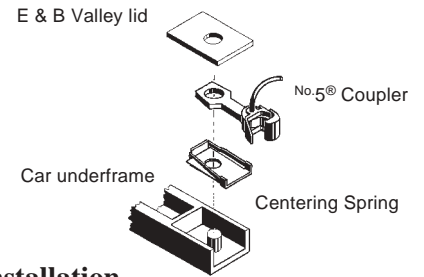


Fig.1

No.5® Installation