

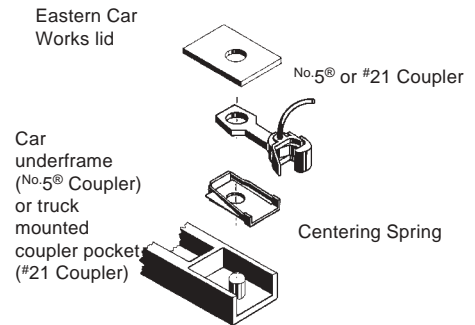
# EASTERN CAR WORKS ALL HEAVYWEIGHT PASSENGER CARS

## No.5® BODY MOUNTED COUPLER CONVERSION

1. Remove the underframe.
2. Insert the Coupler with Centering Spring on top into the mounted-on coupler box. Glue lid on box by using small amount of plastic compatible cement along seams only.
3. See step 3 below.

## #21 TRUCK MOUNTED COUPLER CONVERSION

1. Remove the cast-on coupler pockets and lids completely. File flush and smooth with bottom of end sill and center beam.
2. Insert the Coupler with Centering Spring on top into the truck mounted coupler box. Glue lid on box by using small amount of plastic compatible cement along seams only.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**No.5® Installation**      **Fig.1**  
**or**  
**#21 Installation**