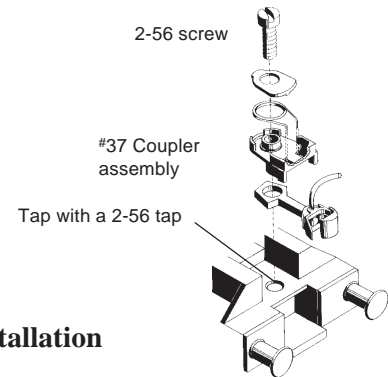


FLEISCHMANN GERMANY**0-C-0 STEEPLE SWITCHER****#37 COUPLER CONVERSION**

1. Remove and discard the existing coupler.
2. Tap existing hole in locomotive chassis with a 2-56 tap, being careful to hold the tap straight and perpendicular to the chassis surface.
3. Assemble the coupler with the coupler on top and the spring on the bottom.
4. Attach the coupler assembly to the chassis with a 2-56 screw, aligning it with the centerline of the locomotive.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1****#37 Installation**