

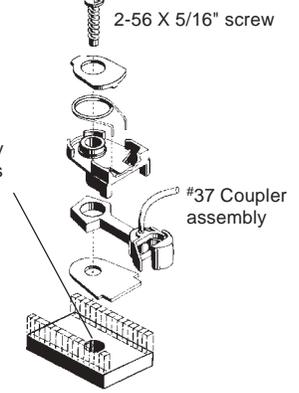
# FRATESCHI BRAZIL (E. R. MODELS)

## #37 COUPLER CONVERSION

# ALCO FA-1

1. Remove screw, coupler pocket lid and existing couplers.
2. Cut off coupler pocket side walls flush with pocket surface and file smooth.
3. Drill and tap existing coupler mounting hole, tap for 2-56 threads. Be careful to not hit metal chassis.
4. Assemble the #37 Coupler with coupler on top and spring on bottom and secure to coupler mounting surface with a 2-56 by 5/16" long screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Modify coupler mounting surface by cutting off side walls and drilling and tapping the existing hole for 2-56 screw



**Fig.1**

**#37 Installation**