

FRONT RANGE

EMD GP-9

No.5® COUPLER CONVERSION

1. Remove existing coupler.
2. Cut off the side mounting lugs of the No.5® Gear Box.
3. Drill and tap the existing coupler mounting hole to fit a 2-56 screw.
4. Assemble the No.5® Coupler and insert it into the coupler opening from the front. Secure the coupler assembly with a 2-56 screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

