

FRONT RANGE

50' SD BOX CAR

No.5® COUPLER CONVERSION

1. Remove the truck from the underbody.
2. Cut the center beam 7/16" back towards the bolster. Drill and tap existing hole for 2-56 threads.
3. Assemble the No.5® Coupler and secure to underbody with 2-56 screw.
4. Install .010" thick spacer washer (Kadee® #209) between truck and bolster. Place truck back on the underbody.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

