

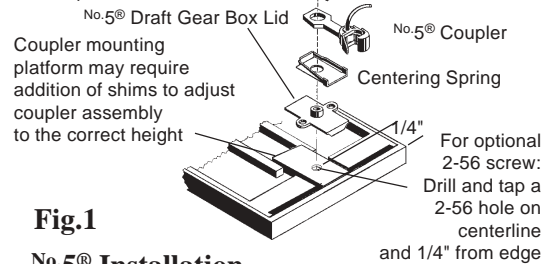
# GEM MODELS (IMPORTED BRASS)

## No.5® COUPLER CONVERSION

1. Remove existing couplers.
2. Use screws (metric) that come with model to secure No.5® coupler assembly. Usually there are two screws for each coupler assembly, one for each side mounting lug. If screws are missing or you wish to convert to a single 2-56 screw, drill and tap a 2-56 hole 1/4" from edge of model on centerline. Use a 2-56 screw of appropriate length to secure No.5® Coupler. See Fig.1.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

# ALL ROLLING STOCK

**Note:** Generally the manufacturer has provided metric screws for securing couplers to model. Height adjustments may still be required



**Fig.1**

**No.5® Installation**