

GLOBE MODELS

EMD F-7 A & B UNITS

No.5® COUPLER CONVERSION

1. Assemble No.5® Coupler.
2. Drill and tap a 2-56 hole 1/4" from edge on centerline. Use a 2-56 screw of appropriate length to secure No.5® Coupler. See Fig.1.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

No.5® Coupler, glue Draft Gear Box together and then secure coupler assembly to floor on centerline

If you wish to secure coupler with a screw, drill a pilot hole 1/4" from edge

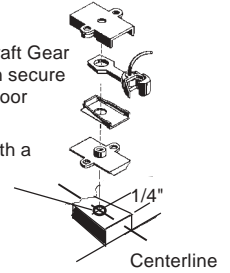


Fig.1

No.5® Installation