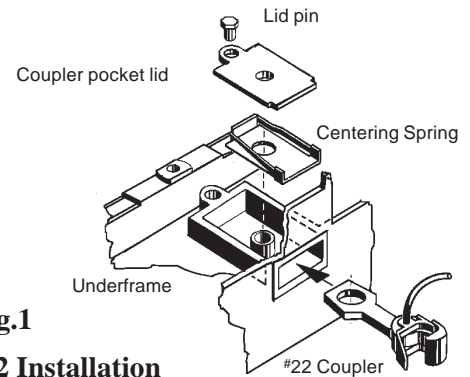


**GOULD CO.****120 TON WRECKING CRANE****#22 COUPLER CONVERSION**

1. Follow manufacturers instructions in preparing coupler pocket and lid for coupler.
2. Assemble #22 Coupler by placing Centering Spring on top of Coupler and slipping both over centerpost in coupler pocket. Place lid over pocket and check for freedom of operation. Secure lid with plastic compatible cement applied sparingly along seams only.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1****#22 Installation**