

HERKIMER - OK

STREAMLINED PASSENGER CARS

#7 COUPLER CONVERSION

1. Remove existing couplers from truck mounted coupler pocket arm.
2. Cut back 11/32" of side walls flush with mounting surface and remove centerpost of coupler pocket arm, see Fig.1. File mounting surface flat and smooth.
3. Drill out coupler mounting hole and tap for 2-56 threads. Assemble the #7 Coupler and mount to the coupler pocket arm with a 2-56 screw of appropriate length.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

