

HOBBYTOWN CHASSIS

EMD SDP-40, SD-45

#6 COUPLER CONVERSION

1. Remove centerpost and side walls of coupler pocket. File pad flat and smooth. Drill and tap existing hole for 2-56 threads.
2. Assemble coupler and install on pad and secure with 2-56 screw.
3. Widen pilot coupler opening to 3/32" high and 5/16" wide (shaded portion), see Fig.1.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

