

IHC

ALL FREIGHT CARS

#27 OR #28 TRUCK (TALGO) COUPLER CONVERSION

NOTE: Manufacturing variations on truck assemblies may require a #28 Coupler instead of a #27 Coupler. Simply substitute #28 for #27 mentioned below.

1. Assemble the #27 Coupler into the truck mounted coupler box according to the 20-Series instructions. Refer to "Conversion Instructions for TYCO and Life Like/Model Power" plus paragraph 5 in instructions. See Fig.1.

2. For body mounted coupler installation cut off coupler bracket at bolster. See Fig. 2. Use a No.5® Coupler.

3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

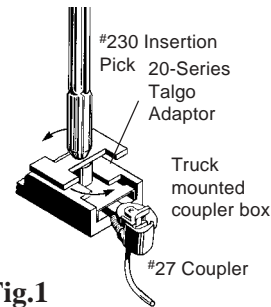


Fig.1
#27 or #28 Installation

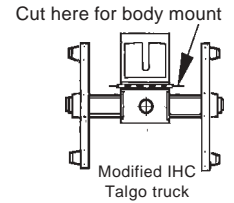


Fig.2

Note: If you desire closer coupling, you may substitute a #24 coupler for the #27