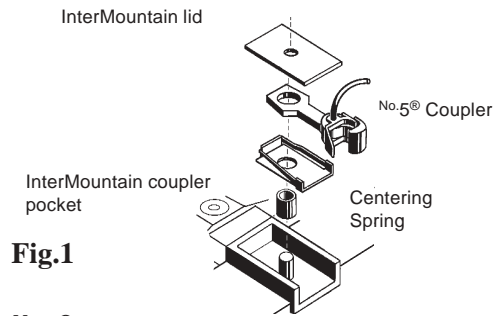


# INTERMOUNTAIN

# ALL BOX CARS

## No.5® COUPLER CONVERSION

1. Remove existing couplers.
2. Modify the coupler box by cutting away back end of box to allow the Centering Spring to fit without binding.
3. Assemble the No.5® Coupler with Centering Spring on top, insert over centerpost in box, glue on lid and glue assembly to car floor.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

## No.5® Installation