

INTERMOUNTAIN COVERED HOPPER CYLINDRICAL GRAIN

No.5® COUPLER CONVERSION

1. If assembled, remove existing draft gear box and couplers.
2. Assemble the No.5® Coupler with Centering Spring on top, per coupler instructions. Glue assembly together by placing a tiny amount of plastic compatible cement along seams only. After glue has dried, cut off side mounting lugs flush with box sides.
3. Secure coupler assembly to InterMountain car body on car centerline with a plastic compatible cement. Alternately, you may wish to secure box with a 2-56 screw. Drill and tap a 2-56 hole 1/4" from car end on centerline. Trim screw flush with car deck.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

