

IHC

ALCO C-628

Note: This conversion requires that the loco be disassembled. Refer to factory instructions and illustrations. Detach body from chassis. Be careful to not break off tabs. Undo universal joint at truck end. Remove clips over trucks and drop trucks out of chassis. Protect wires from damage when removing trucks.

#29 COUPLER CONVERSION

1. Remove the truck sideframe and discard existing couplers. Tip the end of the truck body opposite the coupler down towards the locomotive underside of the chassis causing the coupler end to tip up allowing the truck sideframes removal and the coupler to drop out
2. Drill a #55 hole centered in the coupler centering post.
3. Assemble the #29 Coupler. Mount the assembled coupler on top of the coupler platform. The screw head height will have to be filed down, as well as the hood bracket holding the hood to the chassis to clear the head of the screw holding on the coupler. Install the power truck in reverse to the removal procedure.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

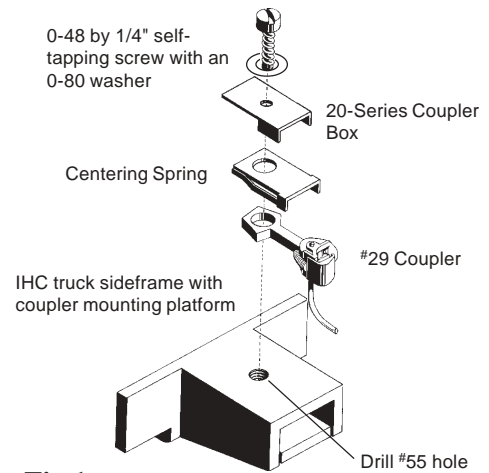


Fig.1

#29 Installation