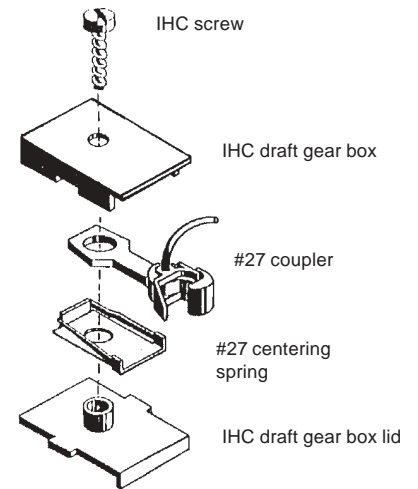


# IHC

## GG 1 ELECTRIC (NEW PRODUCTION)

### #27 COUPLER CONVERSION

1. Remove the screw and existing coupler. Save screw.
2. Assemble the #27 Coupler with Centering Spring on top. Place Lid on Draft Gear Box and secure with screw.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.



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### #27 Tender Installation