

INTERMOUNTAIN

ALL ROLLING STOCK CARS

No.5® COUPLER CONVERSION

- 1. If already assembled, remove existing couplers.
- **2.** Assemble the $^{No.}5^{\otimes}$ Coupler with Centering Spring on top, insert over centerpost in box, glue on lid with a plastic compatible cement.
- **3.**Check for correct coupler height, function, and clearance and make any adjustments necessary.

