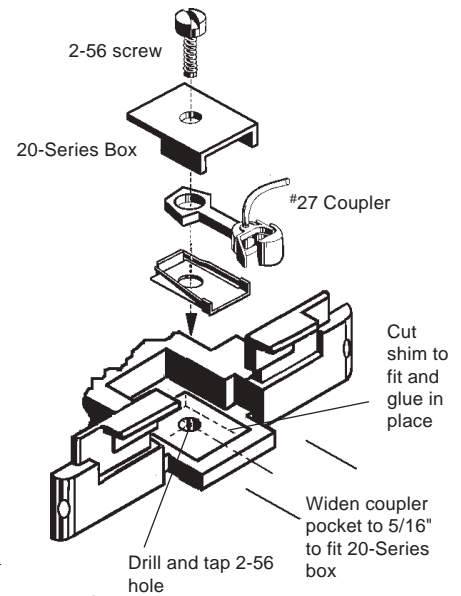


**LIFE-LIKE****0-4-0 TANK (DOCKSIDE) 0-4-0 SWITCHER****#27 COUPLER CONVERSION**

1. Remove existing couplers and discard.
2. Widen Coupler opening to 5/16" width. The top of the opening should not be changed.
3. Cut off the coupler pocket post and its' arm.
4. Make a filler plate from .060" plastic sheet by .290" square and fit it in the area where the post and arm were, between frame.
5. Glue the filler plate in place flush with the top part of the frame with a plastic compatible cement. This provides a coupler mounting platform.
6. After glue has dried, drill and tap a 2-56 hole on loco centerline and 1/4" from the end of the top of the coupler pocket lip.
7. Assemble the #27 Coupler and place in the coupler pocket from the bottom. Use a 2-56 screw of appropriate length to secure coupler assembly. See Fig.1.
8. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1****#27 Installation**