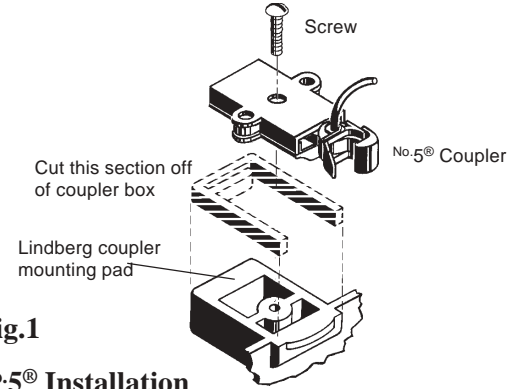


# LINDBERG

## No.5® COUPLER CONVERSION

1. Remove existing couplers.
2. Modify coupler pocket by cutting off section shown in Fig.1. File smooth and flat.
3. Assemble No.5® Coupler per instructions.
4. Install No.5® Coupler and secure with screw supplied with loco. If screws are unsuitable or lost, drill existing holes with a #50 drill and tap 2-56. Then secure Coupler with a 2-56 screw of appropriate length.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

# EMD SW-600



**Fig.1**

**No.5® Installation**