

LINDBERG

No.5® COUPLER CONVERSION

1. Remove existing couplers.
2. Modify coupler pocket by cutting off sections shown in Fig.1. File smooth and flat.
3. Assemble No.5® Coupler per instructions. Glue Draft Gear Box in place, on centerline, with a plastic compatible cement.
4. You may wish to use a screw to secure the No.5® Coupler. Drill existing hole with a #50 drill and tap 2-56. Then secure coupler with a 2-56 screw of appropriate length.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

FREIGHT CARS

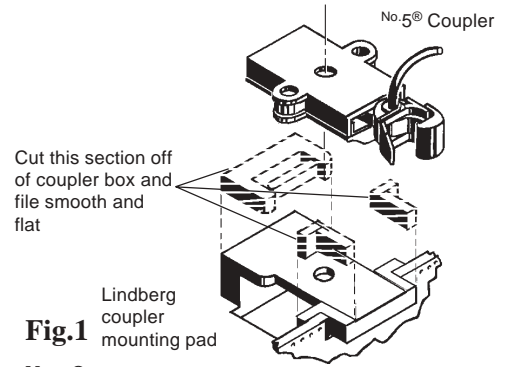


Fig.1

No.5® Installation