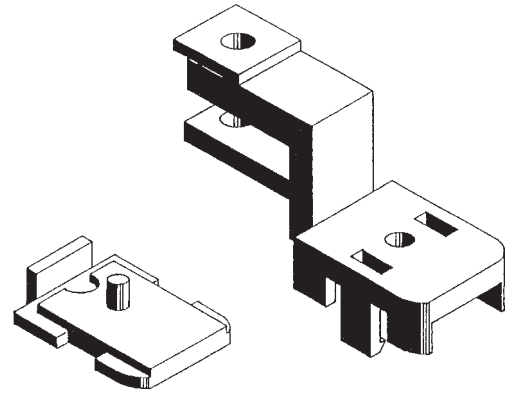


# LIFE-LIKE PROTO 2000

# EMD E6 A & B

## #23 COUPLER CONVERSION

1. Use the #23 coupler. Remove the original by prying or unsnapping the lid off the swing draft gear box. Discard the coupler.
2. Make sure the box is free of any flash. Place the #23 centering spring in the box followed by the coupler. Make sure both are over the center post. Then snap the lid securely back in place. The #23 coupler will clear both pilots. Be careful while installing the chosen pilot after the coupler is mounted.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.



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