

LIFE-LIKE PROTO 2000

EMD SD 9

#33 coupler For Pilot and rear

1. Remove the chassis from the shell, spread the side wall of the plastic coupler clip and remove it and the coupler.
2. File off the raised "Boss" down to the level of the platform. Drill and tap a 2-56 hole all the way through the existing hole in the coupler mounting platform. File off any burrs.
3. Assemble the #33 coupler per instructions with the torsion spring on the top, and the lid on the bottom of the coupler. Secure to the mounting platform with a 2-56 screw of appropriate length.
4. File screw head down to about .030" until the body shell snaps in place.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

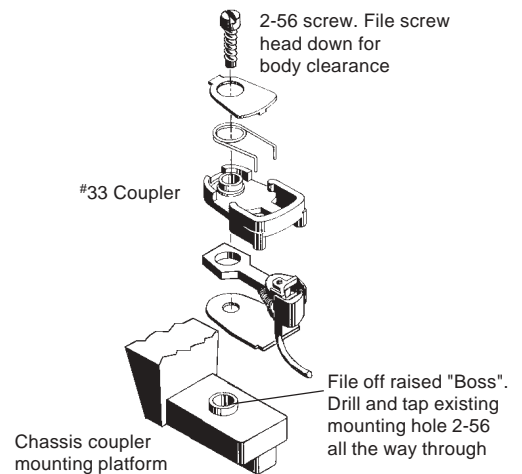


Fig. 1

#33 Installation