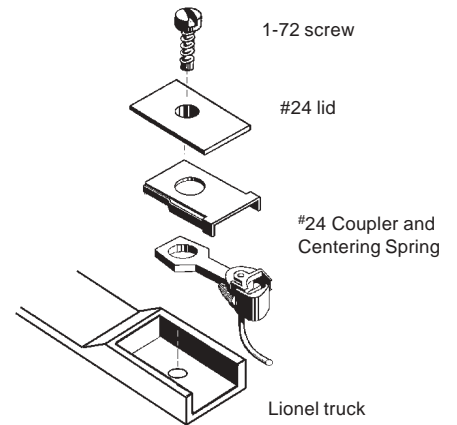


# LIONEL

# PASSENGER CARS

## #24 COUPLER CONVERSION

1. Remove the truck from car, unclip the coupler lid, remove the original coupler.
2. Tap the hole for a 1-72 screw.
3. Assemble the #24 Coupler with the lid on top, then spring, and coupler place them into the box and use a 1/4" x 1-72 screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

## #24 Installation

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