

MANTUA

0-4-0 SWITCHER

#37 COUPLER CONVERSION

1. Remove existing coupler pocket screws, covers and couplers. Save screws.
2. Check both coupler openings with 30-Series Draft Gear Box. If not wide enough, remove material equally from both sides until opening is 5/16" wide.
3. For pilot and tender, assemble #37 Coupler with Torsion Spring on bottom. Do not use Lid. Install coupler from below and secure with Mantua screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

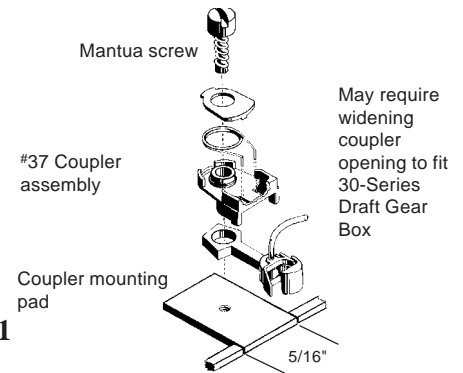


Fig.1

#37 Installation