

MANTUA

0-6-0 LITTLE SIX SWITCHER

#37 COUPLER CONVERSION

1. Remove existing coupler pocket screws, covers and couplers. Save screws.
2. Check both coupler openings with 30-Series Draft Gear Box. If not wide enough, remove material equally from both sides until opening is 5/16" wide.
3. For pilot: Assemble #37 Coupler with Torsion Spring on bottom. Do not use Lid. Install coupler in pilot from below and secure with Mantua screw.
4. For tender: Assemble #37 Coupler with Torsion Spring on bottom. Install 30-Series Coupler onto tender from below and secure with Mantua screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

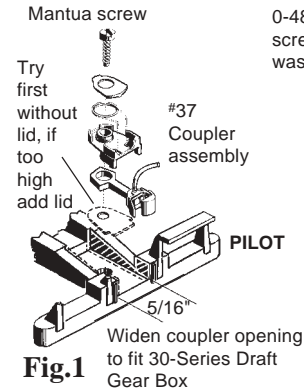


Fig.1
#37 Installation

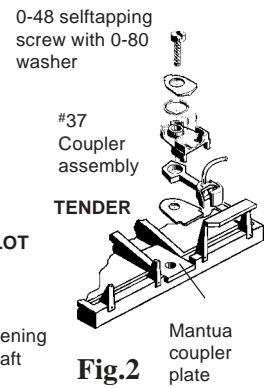


Fig.2