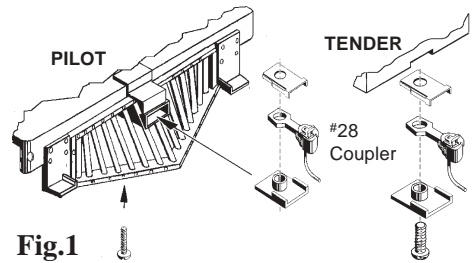


# MANTUA

## 4-4-2 ATLANTIC

### #28 PILOT AND TENDER COUPLER CONVERSION

1. Remove the screw holding the metal coupler box on tender, remove box and coupler. Remove pilot screw and coupler, save screws.
2. Assemble the #28 Coupler as shown in Fig.1. Place Centering Spring over top of Coupler and onto center hub of 20-Series box.
3. Secure the coupler assembly to the locomotive pilot using the original screw and check for correct height. Do the same for tender.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

### #28 Installation