

MANTUA

ALL FRIEGHT CARS

#38 COUPLER CONVERSION

1. Remove existing coupler mounting screw, snap on lid, coupler and coupler box base on both ends. Save screws.
2. Assemble the #38 Coupler with Coupler on top and Torsion Spring on bottom. To hold assembly together, use a tiny amount of plastic compatible cement along seams only.
3. Use the original screw to fasten the coupler assembly to the car floor.
Option: Drill the existing hole and tap 2-56, use a 2-56 screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

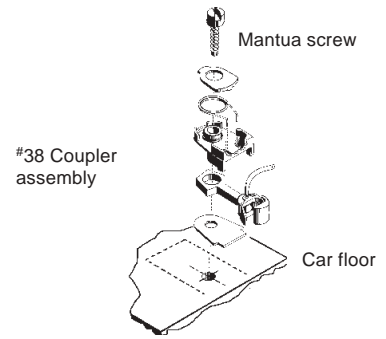


Fig.1.

#38 Installation