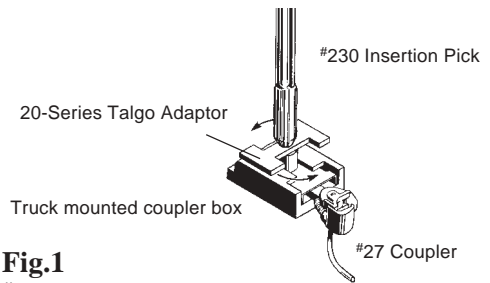


MANTUA**PASSENGER CARS (1860 OLD TIME)****#27 TRUCK MOUNTED COUPLER CONVERSION**

1. Remove trucks from car underfloor.
2. Follow 20-Series instructions paying careful attention to paragraphs 1 through 4 for TYCO Talgo truck mounting of couplers. Tyco and Mantua Talgo old time freight trucks are similar and instructions are the same for both.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1****#27 Installation**