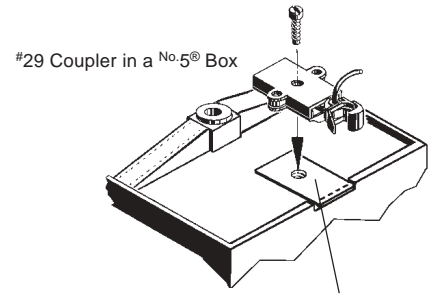


MC KEAN**#29 COUPLER CONVERSION**

1. If assembled, remove trucks from the underbody and remove existing couplers.
2. Remove McKean coupler pocket flush with car floor. File smooth and flat.
3. Drill and tap a 2-56 hole 1/4" from car end on car centerline.
4. Assemble the #29 Coupler with Centering Spring on top and place in a No.5® box (included with 20-Series Couplers). You may wish to glue box and lid together. Use a tiny amount of plastic compatible cement along seams only.
5. Secure the #29 Coupler with a 2-56 screw trimmed flush with top of the car floor.
6. Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALL ROLLING STOCK

2-56 screw trimmed flush with top of floor



Remove McKean coupler pocket entirely. File surface smooth and flat. Drill and tap 2-56 hole 1/4" from car end on car centerline

Fig.1**#29 Installation**