

MDC - ROUNDHOUSE

ALCO RS-3

NO.5® COUPLER CONVERSION

1. Remove and discard MDC couplers. Retain MDC box, Cover plate and screw.
2. Clean any flash from the die cast platform, coupler pocket (box), and cover plate. Be sure that the surfaces are smooth and level.
3. assemble the No.5® coupler and centering spring in the MDC coupler box according to the illustration with the centering spring on the top of the coupler and secure with the MDC screw.
4. Be sure the top of the center post recesses into the spring. You may have to move the spring around some to seat it on the end of the post.
5. to assist in assembly, you can glue the spring to the cover plate with a very small drop of CA glue. Be sure to line up and center the holes with each other and remember, the hole in the cover plate is off center and the wide side points to the front and will hang over the platform.
6. Check for correct coupler height, function, and clearance, and make any necessary adjustments.

