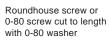


MDC - ROUNDHOUSE

ORE CAR OLDER ALL METAL

#37 COUPLER CONVERSION

- 1. Remove existing couplers.
- **2.** Remove flash from and open coupler mounting hole on end of car. Tap this hole for an 0-80 screw.
- **3.** Assemble the #37 Coupler with Coupler on top and Torsion Spring on bottom.
- **4.** Install the #37 Coupler and secure with an 0-80 screw trimmed to appropriate length with a 0-80 washer.
- **5.**Check for correct coupler height, function, and clearance and make any adjustments necessary.



#37 Coupler assembly

Roundhouse die-cast metal underbody. Clean out existing hole and tap for 0-80 threads

Fig.1

#37 Installation