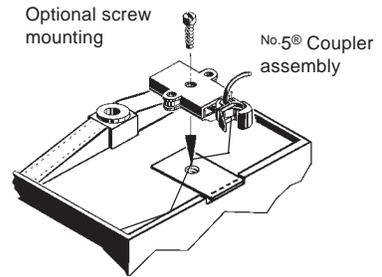


# MDC - ROUNDHOUSE

# PULLMAN PALACE CARS

## No.5® COUPLER CONVERSION

1. Remove trucks and couplers if already installed.
2. Assemble the No.5® Coupler per instructions with the Centering Spring on top. Glue box and lid along seams only with a small amount of plastic compatible cement.
3. Install coupler assembly on centerline of car and flush with end of car. Check for correct coupler height. If you need to shim box down or raise height.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**  
**No.5® Installation**