

MODEL POWER

EMD E-8/9 A UNIT

#36 FRONT, #38 REAR COUPLER CONVERSION

1. Remove screw and coupler.
2. Assemble the coupler per instructions with Coupler on top, Torsion Spring on bottom. Do not use 30-Series Lid on top of Coupler. Glue spring cover to box with a tiny amount of plastic compatible cement along seams only.
3. Install coupler from front, sliding it into truck mounted coupler pocket until box stops. For pilot, slip through pilot opening first, then into coupler pocket.
4. Secure coupler assembly by gluing in place with a plastic compatible cement or secure with an 00-90 screw and washer. If you wish to secure coupler with screw, you will have to drill and tap a 00-90 hole, on centerline in the center boss, 9/64" from the front bottom edge of the coupler pocket.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

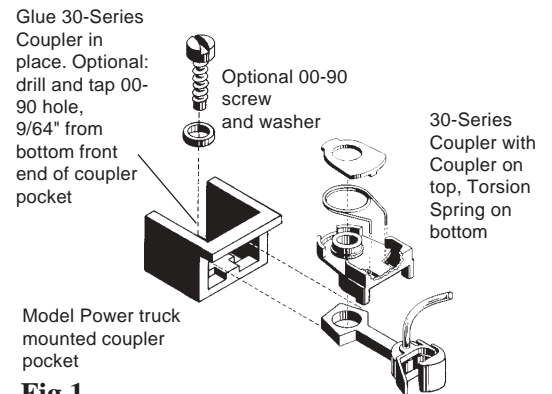


Fig.1

#36 Pilot, #38 Rear Installation