

MODEL POWER

EMD F2 A & B, & F3

NO.5® OR #58 COUPLER CONVERSION

1. Remove the lid and existing coupler.
2. Place bushing on small pivot post.
3. Assemble the No.5® or #58 Coupler with Centering Spring on top, glue the centering spring in place. Place Lid on Draft Gear Box.
4. Use small pieces of shim to correct coupler droop if needed.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

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