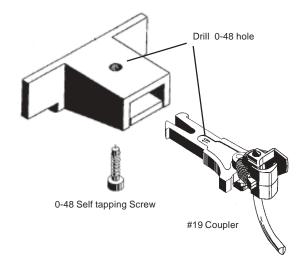


MODEL POWER

ALCO 1000 DIESEL SWITCHER

***19 COUPLER CONVERSION**

- 1. Remove the existing coupler.
- 2. Cut out post and small lip out of the front corner of the pocket opening.
- 3. Drill (0-48) hole on the numeral 19 of the coupler shank.
- **4.** Set coupler into upper frame pocket and fit so the coupler pivot point is clear of edge of pocket and center the hole, Drill through the upper platform. Use an 0-48 screw and secur coupler to pocket and reassemble truck frame.
- **5.** Check for correct coupler height, function, and clearance and make any adjustments necessary.



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