

MODEL POWER

ALCO 1000 DIESEL SWITCHER

#19 COUPLER CONVERSION

1. Remove the existing coupler.
2. Cut out post and small lip out of the front corner of the pocket opening.
3. Drill (0-48) hole on the numeral 19 of the coupler shank.
4. Set coupler into upper frame - pocket and fit so the coupler pivot point is clear of edge of pocket and center the hole, Drill through the upper platform. Use an 0-48 screw and secur coupler to pocket and reassemble truck frame.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

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