

NICKEL PLATE PRODUCTS BRASS

NO.5® COUPLER CONVERSION

- 1. Remove existing trucks and couplers. Discard couplers, save trucks.
- **2.** Use screws (metric) that come with model to secure $^{\text{No.}}5^{\text{®}}$ Coupler assembly. Usually there are two screws for each coupler assembly, one for each side mounting lug. If screws are missing or you wish to convert to a single 2-56 screw, drill and tap a 2-56 hole 1/4" from edge of model on centerline. Use a 2-56 screw of appropriate length to secure $^{\text{No.}}5^{\text{®}}$ Coupler. See Fig.1.
- **3.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALL ROLLING STOCK

Note: Generally the manufacturer has Optional 2-56 №.5® Draft Gear provided metric screws screw for securing couplers to Box model. Height adjustments may still be No.5® required Coupler No.5® Draft Gear Box Lid Coupler mounting Centering platform may require Spring addition of shims to adjust <1/4" coupler assembly to the correct height. Fig.1 No.5® Installation