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NORTHWEST SHORT LINE BRASS

^{NO.5®} HO, #714 HON3 COUPLER CONVERSION

1. Remove existing trucks and couplers. Discard couplers, save trucks.

2. Use screws (metric) that come with model to secure $^{No.5}$ [®] Coupler assembly. Usually there are two screws for each coupler assembly, one for each side mounting lug. If screws are missing or you wish to convert to a single 2-56 screw, drill and tap a 2-56 hole 1/4" from edge of model on centerline. Use a 2-56 screw of appropriate length to secure $^{No.5}$ [®] Coupler. See Fig.1.

3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

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Note: Generally the manufacturer has provided metric screws for securing couplers to model. Height	^{No.5®} Draft Gear Box	Optional 2-56 screw
adjustments may still be required	^{No.5®} Draft Gear	No.5®
. 1	Box Lid 🔗	Coupler
Coupler mounting platform may require addition of shims to		Centering Spring
adjust coupler assembl correct height.	y to the	1/4"
Fig.1		
^{No.} 5 [®] Installatio	m 🔨	/