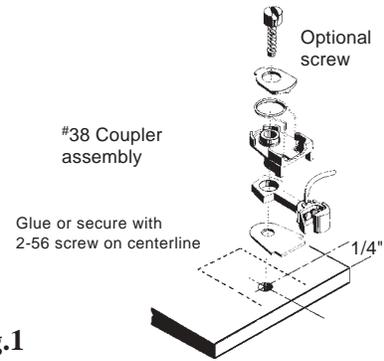


**PMI LIMA****#38 BODY MOUNTED COUPLER CONVERSION**

**Note:** The design of the truck mounted coupler pocket does not allow the 20-Series Couplers to be readily adapted to these trucks. Remove truck mounted coupler by cutting off mounting bracket with coupler just past truck bolster.

1. Assemble the #38 Coupler per instructions. Using a plastic compatible cement, glue the gear box and lid together along seams only. Install coupler assembly by gluing in place or securing with an optional screw. Be sure the coupler is mounted exactly on centerline.

2. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**ALL FREIGHT CARS****Fig.1****#38 Installation**