

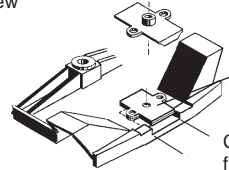
PMI LIMA

CABOOSE

No.5® BODY MOUNTED COUPLER CONVERSION

1. Remove truck mounted coupler by cutting off mounting bracket with coupler just past truck bolster.
2. Cut away 5/16" of end sill in the center of sill and file flush with underside of deck.
3. Using a plastic compatible cement, glue two #211 .010" thick Shims on car centerline flush with end of car. Assemble the No.5® Coupler per instructions and install by gluing in place or securing with an optional screw. Be sure the coupler is mounted exactly on centerline.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

No.5® Coupler assembly, glue to shims or secure with an optional screw



Two .010" thick shims, center and align with end of car, glue to underside.

Cut out notch in end beam, flush with underside of deck and 5/16" wide centered on car centerline.

Fig.1

No.5® Installation