

RAIL POWER PRODUCTS

#27 COUPLER CONVERSION

1. Remove the truck from the underbody.
2. Insert Centering Spring and #27 Coupler into the coupler mounting pad.
3. Place a .010" washer (Kadee® #209) between the coupler and the gear box lid to take up the slack.
4. Cover the coupler assembly with the gear box lid and secure with the screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

EMD SD-60M (SD-75M)

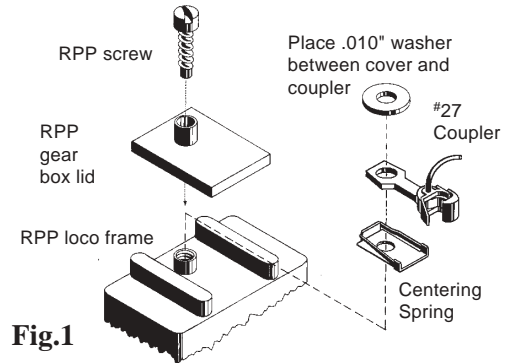


Fig.1

#27 Installation