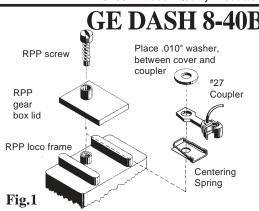


RAIL POWER PRODUCTS

#27 COUPLER CONVERSION

- 1. Remove the truck from the underbody.
- 2. Insert Centering Spring and #27 Coupler into the coupler mounting pad.
- **3.** Place a .010" washer (Kadee® #209) between the coupler and the gear box lid to take up the slack.
- **4.** Cover the coupler assembly with the gear box lid and secure with the screw.
- **5.** Check for correct coupler height, function, and clearance and make any adjustments necessary.



#27 Installation