

RED CABOOSE

No.5® COUPLER CONVERSION

1. Use the manufacturers coupler pocket and cover assembly, discarding the Kadee® Draft Gear Box and Lid.

2. The centerpost is too thin on the Red Caboose coupler box. Use thin bushings from 20-Series Couplers and carefully file inside of bushing with round needle file until bushing slips over centerpost. Insert the Kadee® Centering Spring and coupler in the correct order into the models cast-on coupler pocket with modified centerpost and secure the cover assembly.

3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALL ROLLING STOCK

