

ROCO ALL PASSENGER CARS WITH EUROPEAN STYLE NEM

#18 NEM COUPLER CONVERSION

COUPLER BOXES

1. Remove the truck from the underbody.
2. Remove the existing coupler by grasping the pivoting coupler bracket then pull on the coupler.
3. Insert the #18 NEM Coupler by sliding it into the coupler pocket until it snaps in place.
4. Use Kadee's® #231 Greas-Em graphite lubricant and work coupler back and forth to coat surfaces.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

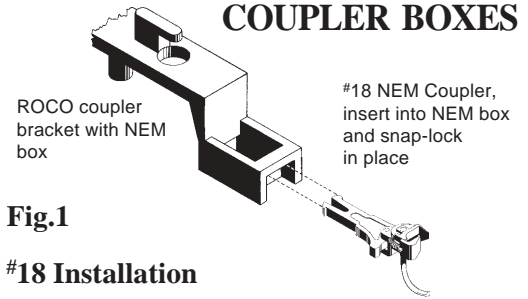


Fig.1

#18 Installation